



MACHINE SHOP

Trumpf Laser Cutting System - Precision parts from materials up to...
1" mild steel, $\frac{3}{4}$ " stainless and $\frac{1}{2}$ " aluminum

Mazak CNC Lathe 22" swing, 60" between centers

Burgmaster CNC Machining Center X=40, Y=20", Z=10"

Large Capacity Vertical Milling Machine - 8' x 20' x 5' capacity

Summit Vertical Turret Lathe Max. swing 55" with digital readout

Polamco Horizontal/Vertical Mill with digital readout capacity 16" x 50"

Bridgeport Milling Machine with digital readout

2 – Bridgeport Mills with digital readout

Cincinnati Planer w/Futuremill Power head, cap. 6' x 14' x 4' high

2 – "3A" Warner & Swasey Turret Lathes

Summit Engine Lathe 28" Swing over bed 80"

J & L #3 Universal Turret Lathe

South Bend Lathe 13" swing, 36" between centers

Carlton Radial Drill 4' arm x 11" column

Lagun FTV-2 Vertical Mill 3 hp, 9" x 48" table

Clausing 20" Drill Press

W.F. Wells Saw 24" x 30" capacity

W.F. Wells & Sons Cut Off Saw 17" x 20" capacity

DoAll C-70 Power Saw capacity 12" – 16"

ES-12A Cut Off Saw capacity 10" – 12"

Forte Bandsaw 12" x 18" capacity

DoAll 26 Vertical Saw

Sunmax Vertical Bandsaw

Sterling Drill Bit Grinder

Daewoo – Puma 12LC high performance CNC Turning Center
22" swing, 40"lgth., 4 5/8" dia. Through

Haas Model VF-4 Vertical CNC Machining Center – Table Size (XYZ) 52" x 20" x 20"

FABRICATION EQUIPMENT

Cincinnati Brickford Radial Drill

Roussell Hydraulic Shear 10' capacity

Universal Press Brake Capacity 10', 160 ton

Wisconsin Brake capacity 10'

Bertsch Plate Roller capacity 8'

Teledyne Readco Welding Positioner 7500# capacity

Chicago Steel Bending Brake capacity 8'

Peddinghaus Ironworker
70 ton Geka Ironworker w/ punch tooling
Standard 10' x 100 ton press brake w/ CNC gauges and tooling
AccuPress 12' x 130 ton capacity w/ manual back gauges
AccuShear 10' by 1/4" capacity
Trenn-Jaeger Circular Cut Off Saw
Atlas Mandrel Press
Bugo welding System
Hossfeld Bender
21 Mig Welding Units
6 Tig Welding Units
Thermal Dynamics Plasma Cutter & Laser Cutting available
Magna Flux Machine
PMC-70 Plasma Cutter L-Tec
Emerson 8" cut Off Machine
3 Acetylene Cutting Torch Units
Hydro Static Testing

SPECIALTY EQUIPMENT FOR PIPE THREADING & PIPE BENDING

#2 Pines Hydraulic Bender / Dial A Bend
(Capacity 3/4" – 1-1/2" SCH 40, up to 180 Degrees Bends)
#2 Pines Hydraulic Bender
(Capacity 1/2" – 2" SCH 40 & SCH 80 up to 180 degrees)
Threading Machine 1/8" – 1/2" Landis
Threading Machine 3/4" Dia. Landis
Threading Machine 1" Landis
Threading Machine 1" – 1-1/4" Landis
Threading Machine 1-1/2" – 2" Landis
Threading Machine 2-1/2" – 4" Dia. Landis
Ridgid 300 5" & 6" Pipe Threader
#2 Landis Hand Operated Roller Cutter
Landis Machine 4LS Semi-Automatic Cutter
Landis Chaser Grinder
Barrett Centrifugal Separator
Cleaning & Rust Proofing Tanks
Excel Magnetic Grinder

PAINT SHOP

30' X 50' Paint Booth
10' X 65' Paint Booth
20' x 35' Paint Booth
3 – 20' Open spray stalls
12,500 sq ft Preparation Area
1 – Graco Airless Spray Unit
3 – 1 Quart Cup Guns
Omega Recycling (Thinner Recycler)
Recycling System (Thinner)
1 – Pint Touch-up Gun
1 – Brinks 95 Spray Gun

Numerous Pneumatic Air Grinders

1 – HVLP Spray Gun

2 – Brinks 62 Pole Guns

2 – 2-1/2 & 5 Gallon Pressure Pots

2 – Sand Blast Units

Titan Sandblasting System

Hoffman Blast Room (Shot Abrasive) Inside Dimensions of 16'W x 12'H x 50'L

Wheel rim blasting system w/ dust collector

Automated powder coating line

12' X 30' Stand - Alone powder coating booth

Large batch oven (34' capacity)

Small batch oven

Full complement of powder guns and hardware.

ADDITIONAL INFORMATION

155,000 sq. ft. Office and Manufacturing Area

Quality Standards Equal to MIL-STD 45208

Certified Welding to AWS and ASME Codes

Assembly and Test Area for Hydraulic Cylinders and Components

Overhead Crane Capacities from 1 Ton to 30 Tons

Fleet of Vehicles from Pick-ups to Tractor and Trailers

High Pressure Steam Wash Area



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